



## 3M™ Citrus Base Cleaner

**Part Number: 3M-CITRUS-24OZ-IND**

3M™ Citrus Base Cleaner Transparent, 24 fl oz Aerosol Can

A citrus-based cleaner in a 24 fl oz aerosol can suitable for a wide range of tasks including cleaning, degreasing, removing and softening adhesives.

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Volume -----

24 oz

### Product Description

3M™ Citrus Base Cleaner is a liquid cleaner/degreaser used to help dissolve and remove dirt, grease, tar, and many non-curing type adhesives. It can also be used in some cases to degrease substrates for adhesive bonding in place of many chlorinated or petroleum based solvents. In many cases, however, the cleaner will not substitute for etching or similar substrate preparation.

### Product Advantages

- Citrus based
- Non-Corrosive
- Cleans oil, grease, tar and grime



Technical Documents

3M  
Citrus Base Cleaner (Aerosol)

Technical DataOctober, 2004

**Product Description** 3M™ Citrus Base Cleaner is a liquid cleaner/degreaser used to help dissolve and remove dirt, grease, tar, and many non-curing type adhesives. It can also be used in some cases to degrease substrates for adhesive bonding in place of many chlorinated or petroleum based solvents. In many cases, however, the cleaner will not substitute for etching or similar substrate preparation.

<b>Typical Physical Properties</b>	Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.	
	Base:	Citrus oil
	Density lbs./gal. (approx.):	6.5 lbs.
	Odor:	Citrus
	Flash point:	-50°F (-46°C)
	Color:	Clear
	Solids (by wt.):	3-5%
	Propellent:	Propane

<b>Typical Performance Characteristics</b>	Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.	
	3M citrus base cleaner was tested for cleanup effectiveness on the following adhesive/sealant product types:	
	Adhesive/Sealant Type	Typical Effectiveness
	SBR	Very effective when adhesive is wet; very effective in most cases when adhesive is dry.
	Neoprene	Very effective in most cases when adhesive is wet or dry.
	Nitrile	Effective in most cases when adhesive is wet or dry. (Note: There are some nitriles that will not clean up when cured).
	Asphalt and Asphalt Reclaim Rubber	Very effective in most cases when adhesives are wet or dry.
	Acrylic	Effective in most cases when adhesive is wet; relatively ineffective in most cases when adhesive is dry.
	Epoxies, Urethanes, and Polysulfides	Effective in most cases when adhesive is wet; relatively ineffective when adhesive is dry.
	Vinyl Resin	Relatively ineffective as a cleaning agent for this base type.
	Butyl	Effective when adhesive is wet; not very effective when dry.
	Hot melt	Relatively ineffective on hot melt adhesives.
	Transfer Tape, misc. Adhesive backed tape	Will aid in the removal of many tapes. Cleaner is slow to dissolve tape residue.

View this product online at <https://marathonhardware.com/pd/3M-CITRUS-24OZ-IND>



## Technical Documents

MATERIAL SAFETY DATA SHEET 3M Citrus Base Cleaner (Aerosol) 07/08/13



### Material Safety Data Sheet

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#### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M Citrus Base Cleaner (Aerosol)  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 07/08/13  
**Supersedes Date:** 12/07/11

**Document Group:** 11-0029-6

**Product Use:**  
**Specific Use:** aerosol cleaner  
**Intended Use:** Industrial use

#### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
D-limonene	5989-27-5	70 - 80
Propane	74-98-6	10 - 20
Non-ionic surfactant mix - N.J.T.S. Reg No 800927-500P	Trade Secret	7 - 13

#### SECTION 3: HAZARDS IDENTIFICATION

##### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** clear, pale yellow, sweet odor

**General Physical Form:** Gas Aerosol

**Immediate health, physical, and environmental hazards:** Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause target organ effects.

##### 3.2 POTENTIAL HEALTH EFFECTS

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